



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

139-WORKBOARDS

Job Sheet 183582



Part No: 139-WORKBOARDS

Job Qty: 2 ea

Part Name: Work Floorboard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: ~~10/18/18~~ 11/07/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG 139-WORKBOARDS Rev. B IPP Rev. A 18.09.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		10/18/18	0.00	0.00	Purchasing		NOV 07 2018
110	Packaging	2 pcs		10/18/18	0.00	0.00	Packaging2		NOV 07 2018
120	QC	2 pcs		10/18/18	0.00	0.00	QC6		38
130	Packaging	2 pcs		10/18/18	0.00	0.00	Packaging3		4-86
140	QC21-FG	2 Ea		10/18/18	0.00	0.00	QC21		21 NOV 20 2018

Part Op 100 - Issue P/O: 041094 MANUFACTURE 139-WORKBOARDS AS PER DWG. Supplier: CUSSON cabinets
Descriptions: Certificate of conformity is required

SEP 20, 2018 x 2 *Patrick Lussier*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
139-WORKBOARDSP	Work Floorboard	2 Ea (1 ea)	100-Purchasing	512544

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	139-WORKBOARDSP	2	0	0

Part Specifications

Specifications could not be found.



Container No: S125445



Part: 139 - WORKBOARDS

Job No: 183582

Serial No/Batch: S125445

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/07/18

Plex 9/20/18 3:17 PM dart.Lussier.Patrick

x 02vts
= 13902-1-312

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1000

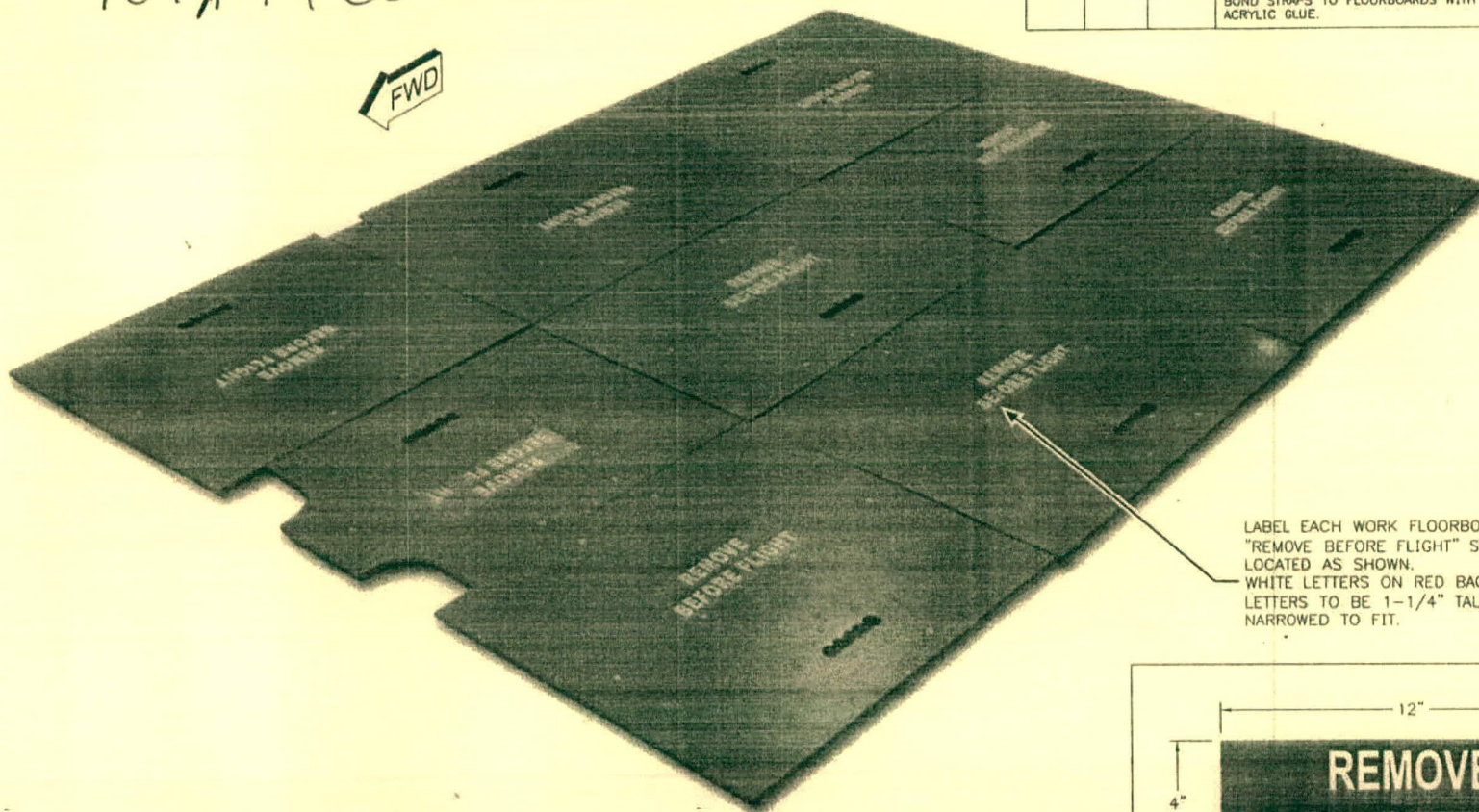
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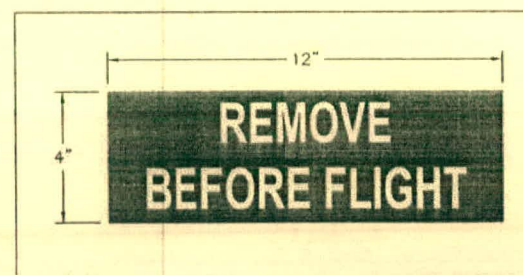
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 DATE: 04/24/14 INT: *uk*
 05-28-14 *uk*
 10-17-14 *uk*

SHOP COPY

FWD



LABEL EACH WORK FLOORBOARD WITH
 "REMOVE BEFORE FLIGHT" STICKER,
 LOCATED AS SHOWN.
 WHITE LETTERS ON RED BACKGROUND.
 LETTERS TO BE 1-1/4" TALL, ARIAL BLACK,
 NARROWED TO FIT.



MATERIAL: 1/2" PVC BOARD
 HARDWARE: COUNTERSUNK SCREWS
 NUTS

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DRWN DNN
 DATE: 8/2/12

CHNR
 DATE:

UNLESS
 OTHERWISE
 SPECIFIED
 A & I 1 AN INCHES
 1/4 & 1/2 1/4 & 1/2
 3/4 & 1 3/4 & 1 1/2

Era ERA HELICOPTERS LLC
 880 AIRPORT SERVICE ROAD
 LAKE CHARLES, LA 70601

TITLE AW139 CABIN WORK
 FLOORBOARDS, TOOL

SIZE C DWG NO. 139-WORKBOARDS REV B

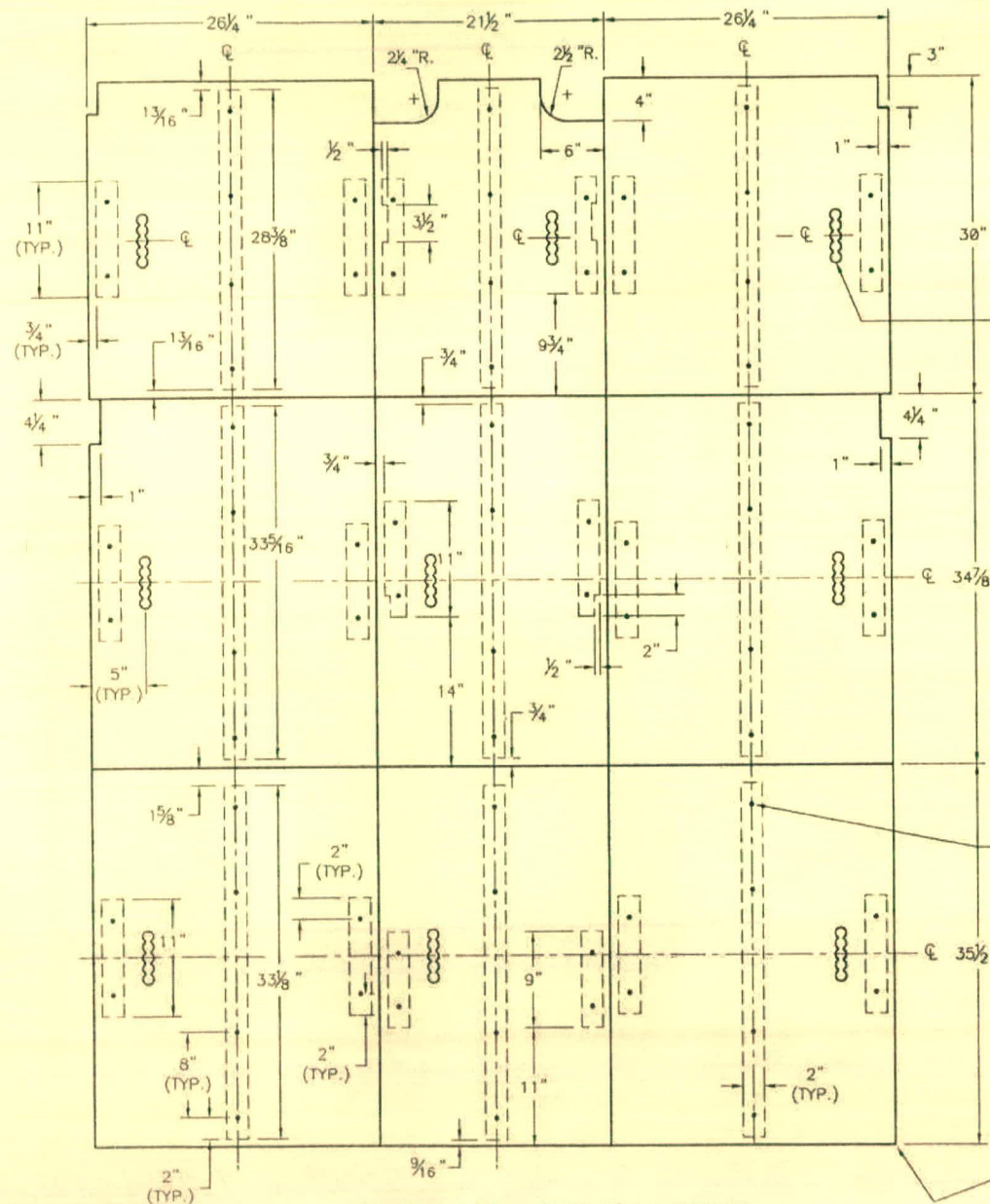
SCALE NONE SHEET 1 OF 3

REVISION

REV.	DRFTSMN	DATE	DESCRIPTION	APPROVED	DATE
--	DNN	8/2/12	INITIAL RELEASE.		
A	DNN	3/11/14	REPLACED SHEET 1 DEPICTION WITH PHOTO; ADDED LABEL INFO; UPDATED TITLE.		
B	DNN	4/22/14	ADDED SPECIFIC INSTRUCTIONS FOR THE "REMOVE BEFORE FLIGHT" STICKERS, THE IDENTIFICATION NUMBERS, AND THE "FWD" INDICATION MARKINGS; ADDED DETAIL FOR GRAB SLOT OPENING; ADDED NOTE TO BOND STRAPS TO FLOORBOARDS WITH ACRYLIC GLUE.		

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DATE: 04/24/14 INT: 05-28-14

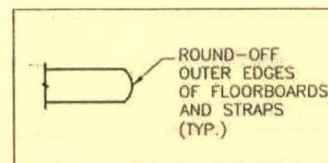
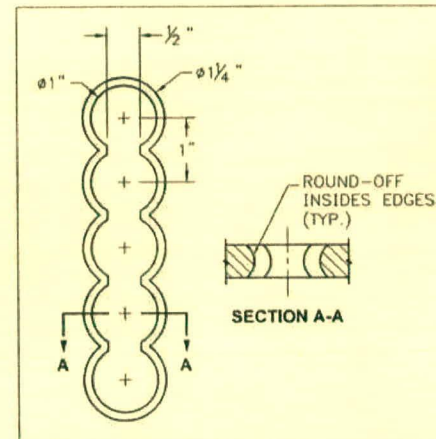


VIEW LOOKING DOWN AT TOP OF FLOORBOARDS



GRAB SLOT CENTERED
FWD & AFT,
LH SIDE FOR BOARDS
1, 4, 5, 7, 8;
RH SIDE FOR BOARDS
2, 3, 6, 9;
APPROX. LOCATIONS
SHOWN,
SEE DETAIL BELOW.

1	2	3
4	5	6
7	8	9

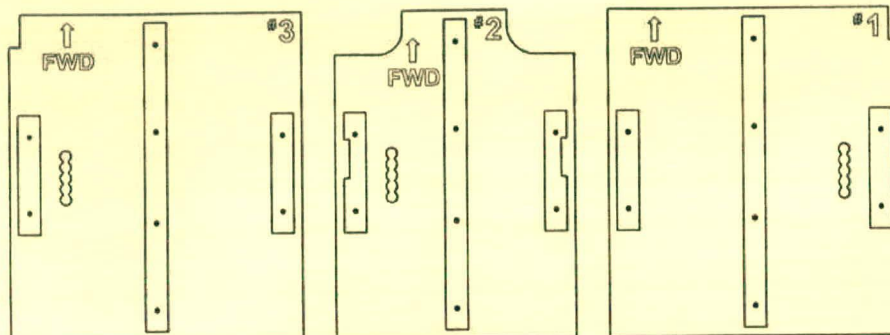


3/16\" COUNTERSUNK
SCREWS, BOTTOM
C'BORED TO FLUSH
NUT AND SCREW
THREADS; BOND
STRAPS TO
FLOORBOARDS WITH
ACRYLIC GLUE.

ROUND-OFF
SHARP CORNERS
OF FLOORBOARDS
AND STRAPS.
(TYP.)

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ERA HELICOPTERS LLC 400 AIRPORT SERVICE ROAD LAKE CHARLES, LA 70601	
TITLE	AW139 CABIN WORK FLOORBOARDS, TOOL
SIZE	DWG NO. C 139-WORKBOARDS
SCALE	NONE
SHEET	2 OF 3
REV	B



3	2	1
6	5	4
9	8	7

SHOP COPY

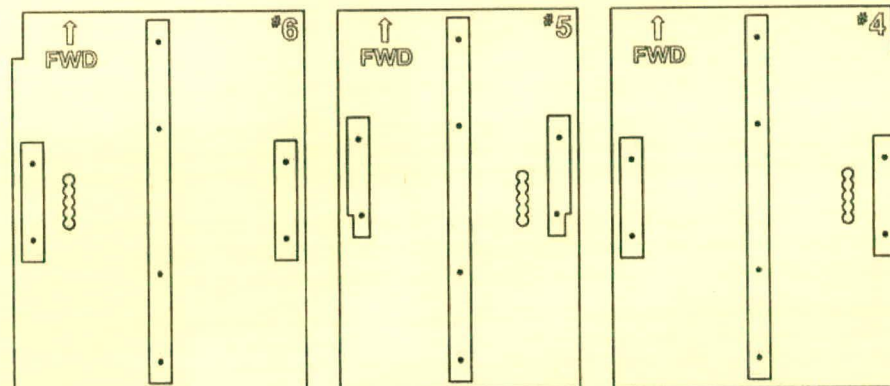
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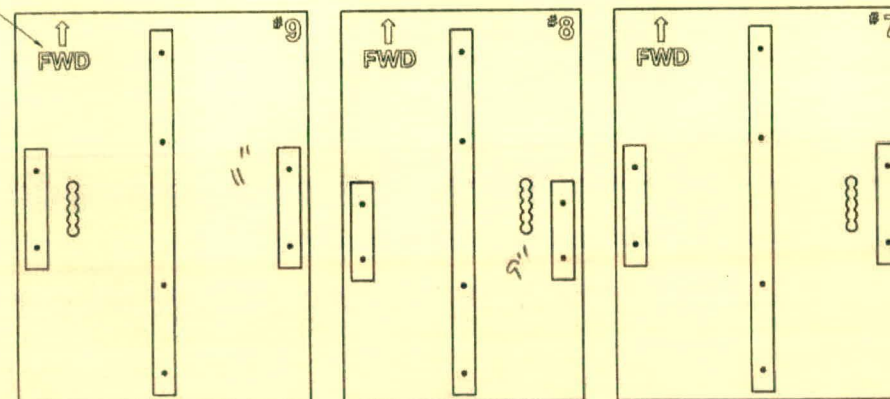
05-28-14 ch

10-17-14 ch

ENGRAVE INDIVIDUAL
WORK FLOORBOARDS
ON BOTTOM SIDES
WITH "FWD" INDICATION;
LETTERS TO BE
1-1/4" TALL
ARIAL BOLD;
ARROW SYMBOL
SIZED APPROX.
AS SHOWN.
LOCATE APPROX.
AS SHOWN.



ENGRAVE INDIVIDUAL
WORK FLOORBOARDS
ON BOTTOM SIDES
FOR IDENTIFICATION;
NUMBERS TO BE 2" TALL
ARIAL BOLD;
"#" SYMBOL TO BE
1-1/16" TALL
ARIAL BOLD.
LOCATE APPROX.
AS SHOWN.



VIEW LOOKING UP AT BOTTOM OF WORK FLOORBOARDS

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Era ERA HELICOPTERS LLC
300 AIRPORT SERVICE ROAD
LAKE CHARLES, LA 70605

TITLE
**AW139 CABIN WORK
FLOORBOARDS, TOOL**

SIZE C DWG NO. **139-WORKBOARDS** REV **B**

SCALE NONE SHEET 3 OF 3



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041094**

Supplier: CUS001-VC
Cusson Armoires & Cabinets
141 Rue Longueuil Street
L'Original
ON
K0B 1K0
Phone: 613-677-2675

PO No: PO041094
PO Date: 9/20/18
Due Date: 10/18/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Ship To:

Pymt Terms: Prepay

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183582	139- WORKBOARDSP			Work Floorboard	Firmed	-	10/18/18 11/07/18	2 Ea	0 Ea	2 Ea	\$3,360.00/Ea	\$6,720.00

Line Item Note Grey, remove sharp edge

Grand Total: \$6,720.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/20/18 3:20 PM dart.Lussier.Patrick

Cusson

ARMOIRES - CABINETS

INVOICE

141 rue Longueuil, C.P. 159
L'Original, Ontario K0B 1K0
Tel: 613-675-4441

Invoice No.: 5214
Date: 09/15/2018

Sold to:

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship to:

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Business No.: GST # R114716269

Quantity	Description	Tax	Amount
	work floorboard ✓ PO 041094 ✓ Pick up by customer H - HST 13% GST	H	6,720.00
	2 sets Rec'd OK. NOV 07 2018		873.60
Comment: Frais d'administration de 2% par mois sur tout solde impayé		Total Amount	7,593.60

*** CERTIFICATE of CONFORMITY ***				
Manufacture: <i>Cusson wood worker</i>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<i>P0041094</i> ✓		<i>13A-WORK BOARDSP</i>		
Description (Part Name):			Quantity:	
<i>Work Floorboard</i> ✓			<i>2 x 9 pcs.</i> ✓	
Certification:				PLEASE CHECK BOX IF REQUIRED
We hereby certify that:				
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: _____				
Authority:				
Approval:		Date: (yyyy/mm/dd)		
		<i>2018/11/07</i>		
Signature:		Title:		
		<i>Owner</i>		

DAS
38
9-89

Material and Physical Datasheet

Revolution Panels Made with

KING
STARBOARD® **ST**
Tolerance information:

Tolerance information: Gauges 1/4" up to 1-1/2" $\pm$ 5%
 Length and width plus only at room temperature

Custom sheet sizes, gauges, and colors available upon request

Properties	Units	ASTM	Nominal Values
Density	g/cc	D1505	0.963
Tensile Strength @ Yield	psi	D638	>4,500
Tensile Modulus	psi	D638	318,000
Elongation @ Break	%	D638	>600
Elongation @ Yield	%	D638	8.8
Flexural Modulus	psi	D790	225,000
Flexural Stress @ 5% Strain	psi	D790	4,480
Compressive Properties 10% Strain	psi	D695	4,790
Durometer	Shore D	D2240	69
Tensile Impact	ft.lbs./in.2	D1822	99
Izod Impact Resistance	ft.lbs./in.2	D256	1.4
Brittleness Temp.	°C (°F)	D746	<-75°C (<-103°F)
Vicat Softening	°C (°F)	D1525	132°C (270°F)
Heat Deflection Temp. 66 psi	°C (°F)	D648	84°C (183°F)
Screw and Nail Withdrawal	lbs	D1761	755 & 55
Flammability	Rating	UL94	HB

*All values are determined on specimens prepared according to ASTM.

Nominal values should not be interpreted as specifications.

King StarBoard® ST is made entirely from FDA and made with USDA approved materials.

King StarBoard® ST meets ASTM D4976.

King StarBoard® ST contains no VOC's.

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King Plastic Corporation

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 P: 941.493.5502 | F: 941.497.3274 | www.kingplastic.com

